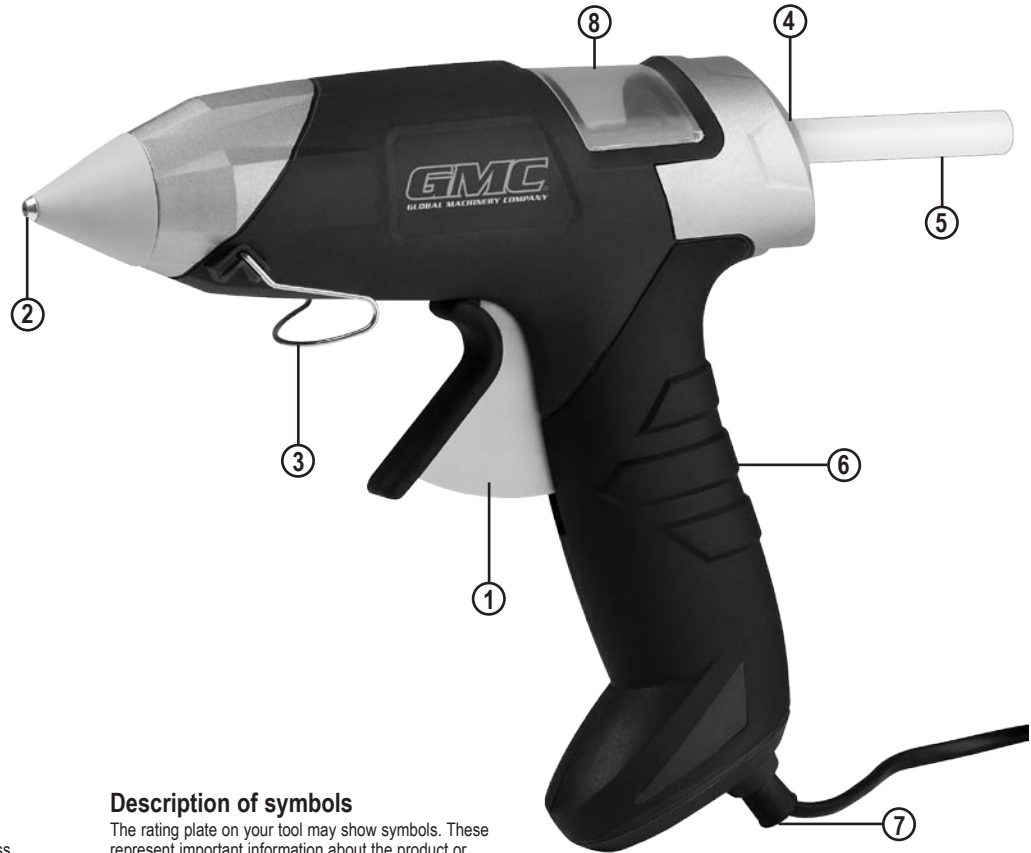


GMC
GLOBAL MACHINERY COMPANY

16(65)W GLUEGUN

DEC005GG



1. Trigger
2. Nozzle
3. Work stand
4. Glue stick feeder
5. Glue stick
6. Rubber grip
7. Cord protector
8. Glue indicator window

Full 2 years home use warranty

Whilst every effort is made to ensure your complete satisfaction with this tool, occasionally, due to the mass manufacturing techniques, a tool may not live up to our required level of performance and you may need the assistance of our service department.

This product is warranted for a 2-year period for home domestic use from the date of the original purchase. If found to be defective in materials or workmanship, the tool or the offending faulty component will be replaced free of charge with another of the same item. A small freight charge may apply.

The warranty replacement unit is only made available by returning the tool to the place of purchase with a confirmed register receipt. Proof of purchase is essential. We reserve the right to reject any claim where the purchase cannot be verified.

This warranty does not include damage or defects to the tool caused by or resulting from abuse, accidents, alterations or commercial or business use.

It also does not cover any bonus accessories unless the tool is a GMC Platinum Professional model.

Please ensure that you store your receipt in a safe place.

Conditions apply to the above warranty.

If you need direction of what constitutes a free of charge warranty claim, please review the guide given on the rear of the Receipt Holder. An indication is given as to the types of claim that are permissible, and those that are not.

Dear customer

If you require any help with your product, whether it is a Warranty claim, spare part or user information, please phone our Help Line for an immediate response.

Phone **1300 880 001** in Australia
or **0800 445 721** in New Zealand.

Introduction

Your new GMC power tool will more than satisfy your expectations. It has been manufactured under stringent GMC Quality Standards to meet superior performance criteria.

You will find your new tool easy and safe to operate, and, with proper care, it will give you many years of dependable service.

Caution

Carefully read through this entire Instruction Manual before using your new GMC Power Tool. Take special care to heed the Cautions and Warnings.

Your GMC power tool has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this tool, making it easy to maintain and operate.

Environmental protection



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

Description of symbols

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use.

- Double insulated for additional protection.
- Read instruction manual.
- Wear hearing protection.
Wear eye protection.
Wear breathing protection.
- Conforms to relevant standards for electromagnetic compatibility.

Specifications

Input power:	16(65)W
Power supply:	230-240Vac ~ 50 Hz
Heat up time:	5 min
Cord length:	2 m
Tool weight:	0.3kg

Safety instructions

WARNING. Read and understand all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Save these instructions

Work area

- **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

- **If cordset is damaged, have it replaced by an authorised service centre.**
- **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool.** Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an outdoor extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Personal safety

- **Stay alert, watch what you are doing and use common sense when operating a power tool.** Do not use a power tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.
- **Use safety equipment. Always wear eye protection.** Safety equipment such as a dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- **Avoid accidental starting.** Ensure the switch is in the off-position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the tool on.** A wrench or a key that is left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach.** Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- **Dress properly.** Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities ensure that these are connected and properly used.** Use of these devices can reduce dust-related hazards.

Power tool use and care

- **Do not force the power tool.** Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools.** Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from intended could result in a hazardous situation.

Black

Code: DEC005GG

Date: 060223

Edition: 6

Op: DCR

Service

- **Have your power tool serviced by a qualified repair personnel using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
- **When operating a power tool outdoors, use an outdoor extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Additional safety instructions for glue guns

WARNING. This tool must be placed on its work stand (3) when not in use.

WARNING. Do not use gloves made of rubber, plastic or synthetic-type material, as they can melt and burn your skin.

- Ensure this product is always used on a mains circuit protected by an earth.
- While using the glue gun, be sure to have an ice cold bowl of water close by. If hot glue is dropped on your skin, immediately submerge it to prevent a bad burn.
- If accidental contact should occur, do not try to remove the glue from the skin. Immerse in cold water immediately.
- Always wear cotton safety gloves when applying hot glue to help prevent burning your hands.
- When the glue gun is not in use, always return it to its work stand.
- Always ensure the work area is both well lit and well-ventilated.
- Never leave the glue gun plugged in and unattended or unattended directly after use.
- Never touch the glue gun nozzle tip while the glue gun is plugged in or directly after use.
- Avoid inhaling glue vapours generated while in use.
- Keep out of reach of children at all times.
- It is unnecessary to clean the glue gun. Keep glue gun away from moisture and liquids to avoid electric shock.
- The glue gun should always be operated under the attention of the user.
- When leaving the glue gun, the user should always ensure the tool is unplugged and well minded until it has totally cooled down.

To use this tool properly, you must observe the safety regulations, the assembly instructions and the operating instructions to be found in this Manual. All persons who use and service the machine have to be acquainted with this Manual and must be informed about its potential hazards. Children and infirm people must not use this tool. Children should be supervised at all times if they are in the area in which the tool is being used. It is also imperative that you observe the accident prevention regulations in force in your area. The same applies for general rules of occupational health and safety.

The manufacturer shall not be liable for any changes made to the tool nor for any damage resulting from such changes.

Even when the tool is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the tool's construction and design:

- Damage to the lungs if an effective dust mask is not worn.
- Damage to hearing if effective earmuffs are not worn.
- Damage to eyes if effective goggles are not worn.
- Risk of injury unless hands are kept well clear of hot components (glue gun nozzle and the top end of the glue gun housing).

Unpacking

Due to modern mass production techniques, it is unlikely that your GMC Power Tool is faulty or that a part is missing. If you find anything wrong, do not operate the tool until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

Accessories

The GMC DEC005GG comprises the following components:

- 1 x Instruction manual
- 10 x Glue sticks (150mm x Ø11mm)

Operation

WARNING. Before connecting a tool to a power source, be sure that the voltage supply is the same as that specified on the nameplate of the tool. A power source with a voltage greater than that specified for the tool can result in serious injury to the user, as well as damage to the tool. If in doubt, do not plug in the tool. Using a power source with a voltage less than the nameplate rating is harmful to the tool.

Preparing to glue

The GMC Glue Gun is typically used for minor repairs around the home and for a range of craft and other hobby work.

1. Before beginning to glue, secure the work piece so that it does not move and affect your accuracy.
2. Prepare a bowl of cold water and place near the work area. In the event of hot glue touching your skin, submerge the affected area of skin into the bowl of water immediately.

Setting up the glue gun work stand

NOTE. Ensure the glue gun is resting properly on the work stand (3) before switching on.

1. By firmly holding the rubber grip (6) with one hand, take hold of the stand (3) with the other hand and pull it down, and forward until it locks into the position closest to the glue distribution nozzle (2). When resting properly, the glue gun should face downwards at approximately a 45° angle.

Switch on

WARNING. Do not leave the tool turned on for prolonged periods without use as it will cause the glue stick to partially melt inside and necessitate a repair.

1. Load the glue stick (5) into the glue stick feeder (4) at the rear of the glue gun. As the trigger is squeezed, a tab feeds the glue stick (5) into the heated element where it melts into an adhesive.
2. Ensure the glue gun is resting securely on its work stand (3) before plugging it into a power outlet.
3. After switching on the power, allow the tool approximately 5 minutes to heat up to its operating temperature.

Switch off

1. Place the glue gun securely on its stand (3) so the nozzle does not burn your table top.
2. Switch off the tool at the power supply and unplug the unit.
3. Ensuring the glue gun is placed on its stand after use, place paper or a rag underneath the nozzle (2) as a small amount of glue may drip during cool down.
4. Unplug the glue gun when finished. Permanently having the unit plugged in at the mains may cause the unit to overheat.

NOTE. For safety, please ensure the unit is supervised until it has entirely cooled down.

Gluing

WARNING. Never touch the nozzle (2) or the top end of the glue gun housing as it gets extremely hot.

NOTE. If the glue gun has been in stand-by with the power on, press the trigger gently and hot glue will flow from nozzle. Never squeeze the trigger (1) hard as the glue may overflow from the inlet tube.

1. Feed a glue stick (5) into the glue stick feeder (4).
 2. Press trigger (1) several times until the glue stick is firmly set into the glue stick feeder (4).
 3. After a 5 minute heat up period (approximately), hold the glue gun firmly on the rubber grip (6) and place your finger on the trigger (1).
 4. Hold the glue gun firmly by the rubber handle (6) with the nozzle (2) pressed onto one part of the workpiece.
 5. When the nozzle is in place, slowly and gently squeeze the trigger (1) so that glue is dispensed from the nozzle (2). If the trigger is squeezed too hard, it will become damaged.
- NOTE.** Glue will dispense in fat blobs if the trigger is pressed hard and quick, and will flow in a thin and even stream if gentle pressure is applied to the trigger.
6. When the glue stick has almost finished inside the glue gun, insert another glue stick in the same way as previously described.
 7. Once the glue has been applied, the two pieces of material should be pressed together (within 15 seconds) for a short time to wait for it to dry. A vice of g-clamps can be used for this purpose.
 8. Unplug the glue gun when finished. Never pull the glue stick out of the back of the glue gun. For the next operation, just connect the tool to the mains and allow to warm up.

GMC Full 2-Year Warranty

This product is warranted for a 2-year period for home domestic use from the date of the original purchase. If found to be defective in materials or workmanship, the tool or the offending faulty component will be replaced free of charge with another of the same item. A small freight charge may apply.

The warranty replacement unit is only made available by returning the tool to the place of purchase with a confirmed register receipt. Proof of purchase is essential. We reserve the right to reject any claim where the purchase cannot be verified. This warranty does not include damage or defects to the tool caused by or resulting from abuse, accidents, alterations or commercial or business use.

Consistent with our product development programme, improvements may have been made which render the contents of the tool's packaging or user instructions slightly different to the product received.

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Dear customer, if you require any help with your product, whether it is a Warranty Claim, spare part or user information, please phone our Help Line 1300 880 001 (Australia) or 0800 445 721 (New Zealand), for an immediate response.

Product of China manufactured to exacting GMC quality standards.

ABN: 68 093 174 808



The GMC 777 Helpline operates from 7am to 7pm, 7 days a week (EST).

This allows you to contact GMC directly with any queries and technical questions you have regarding our products.

Save this Manual for future reference.



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